

CZM

FOUNDATION EQUIPMENT



LR95

LONG REACH

Cat® 330

ABOUT THE LONG REACH SERIES

APPLICATIONS:

- **Long Reach**, the longest reach drill rig of its class in the market.
- Conversion to **Long Mast** and **Short Mast** options available.

BASE:

- The **new Cat® 330** is a purpose-built machine powered by a fuel-efficient U.S. EPA **Tier 4 Final** C7.1 ACERT engine.
- Equipped with **CAT Vision Link** that allows management to monitor machine operations and maintenance data online and wireless, providing information such as location, hours, fuel usage, idle time, event codes and maintenance schedule.

UNDERCARRIAGE:

- Caterpillar **variable undercarriage** VH4400/4230/700. Reinforced frame H style variable undercarriage.

MAST:

- Reinforced mast, with high resistance steel **Weldox 700**.
- Dual tilt up cylinders add mast rigidity

ROTARY:

- **Robust design**, with 2 slewing bearings on top and bottom, robust pinion and main gear.
- Anti-cavitation and anti-shock system for longer hydraulic motor life.
- **2 groups of Hydraulic Motor / Planetary Gear** for high torque, high speeds and long life.
- Cooling system for hydraulic motors and gearboxes.
- Power-shift for **High spin-off speed (129rpm)** for quick discharge of soil.
- **3 operation speeds** and 3 spinoff speeds. For high torque and high speeds.
- **Automatic gear shifting**, for seamless operation, high production.
- **Exchangeable keys**, bolted. No need to rebuild keys by welding inside the rotary.
- Hydraulic measurement of torque displayed in the cabin for the operator.

MAIN WINCH:

- **Special groove** for better cable winding and longer cable life.
- Press-roller included
- **2 gears** allows for both **high speed** and **high pulling force**.
- **Automatic gear shifting**, for seamless operation, high production.
- Automatic down the hole winch stop. When Kelly bar reaches the bottom of the hole, winch automatically stops.
- Freewheeling winch during crowd operation.
- Hydraulic and mechanical brake.
- Hydraulic measurement of pulling force displayed in the cabin for operator.

KELLY BAR:

- Large inner passage on rotary allows for **large diameter pipes** (16in) and **thicker keys**.
- Thick Keys made of Wear resistant materials – **Hardox 450**.

CAB:

- AM/FM Radio, Air conditioning/Heating
- ROPS cab
- Top protection
- LCD monitor for Engine and Hydraulics computer, with diagnostic system

CONTROL SYSTEM:

- Touch Screen Display
- Measurements:
 - Torque and rotary speeds
 - Drilling depth
 - Mast inclination X/Y axis
 - Main Winch pulling force
 - Crowd force
- Automatic functions:
 - Auto-level of mast
 - Rotary automatic gear shifting
 - Main Winch automatic gear shifting
 - Drill Lock
 - Auto Crowd
 - Return to Center
- Maintenance and data logging

ACCESSORIES:

- Lighting package
- Refueling pump
- Cold weather start up package
- Fine filtration system
- Tool & O'ring kits

TECHNICAL SPECIFICATIONS

KELLY BAR SHORT MAST APPLICATION

Drilling Depth (interlock kelly bar)	53 ft	16,150 mm
Maximum Drilling Depth (Interlocking bars)*	80 ft	24,380 mm
Maximum Drilling Depth (Friction bars)*	100 ft	30,480 mm
Drilling Diameter	11 ft	3,350 mm

*For longer bars, mast extension is required.

ROTARY HEAD - RT 406-10

Max. torque (nominal)	106,300 ft.lbs	14,600 kg.m
Working speed of rotation	13 – 35 rpm	
Spin-off rotation	78 – 129 rpm	

CROWD SYSTEM

Cylinder stroke - short mast	6 ft 3 in	1,920 mm
Cylinder push force	30,300 lbf	13,740 kgf
Cylinder push speed	128 ft/min	33 m/min
Cylinder pull force	44,500 lbf	20,180 kgf
Cylinder pull speed	118 ft/min	36 m/min

MAIN WINCH

Max. pull-force - 1st Layer (effective)	27,120 lbf	12,330 kgf
Line speed - 1st Layer	440 ft/min	135 m/min
Cable diameter	3/4 in	20 mm
Drum diameter - 1st Layer	15.75 in	400 mm

AUXILIARY WINCH

Max. pull-force - 1st Layer (effective)	11,530 lbf	5,230 kgf
Cable diameter	5/8 in	16 mm
Drum diameter - 1st Layer	12.6 in	320 mm

MAST INCLINATION

Backward	5°-15°	5°-15°
Forward	15°	15°
Sideways	15° / 15°	15° / 15°

DIESEL ENGINE Cat® 330 (CAT® C7.1 ACERT™)

Net Power – Standard ISO 9249	273 hp	203 kW
Displacement	428 in ³	7.1 L
Fuel Tank	125 gal	474 L

HYDRAULIC SYSTEM

Hydraulic pressure	5,076 psi	350 bar
Flow rate (main circuit)	2x74 gal/min	2x280 L/min
Hydraulic oil tank capacity	38.8 gal	147 L
Flow rate (auxiliary circuit)	43.6 gal/min	165 L/min

UNDERCARRIAGE

Track length	17 ft	5,200 mm
Length to Center of rollers	14 ft 5 in	4,400 mm
Transport position width (retracted)	9 ft 10 in	3,000 mm
Working position width (extended)	14 ft	4,270 mm
Shoes width	28 in	700 mm
Max. drawbar pull (both tracks)	92,299 lbf	41,800 kgf
Max. travel speed	1.30 mph	2.0 km/h

TRANSPORT

Transport height	10 ft 4 in	3,160 mm
Transport length (Short Mast)	40 ft 11 in	12,475 mm
Transport length (Long Mast)	55 ft 9 in	17,000 mm
Transport width	9 ft 6 in	2,900 mm
Transport weight (Short Mast - auger removed)	101,000 lb	45,900 kg
Transport weight (Long Mast - auger removed)	101,600 lb	46,100 kg

GENERAL DATA (SHORT MAST)

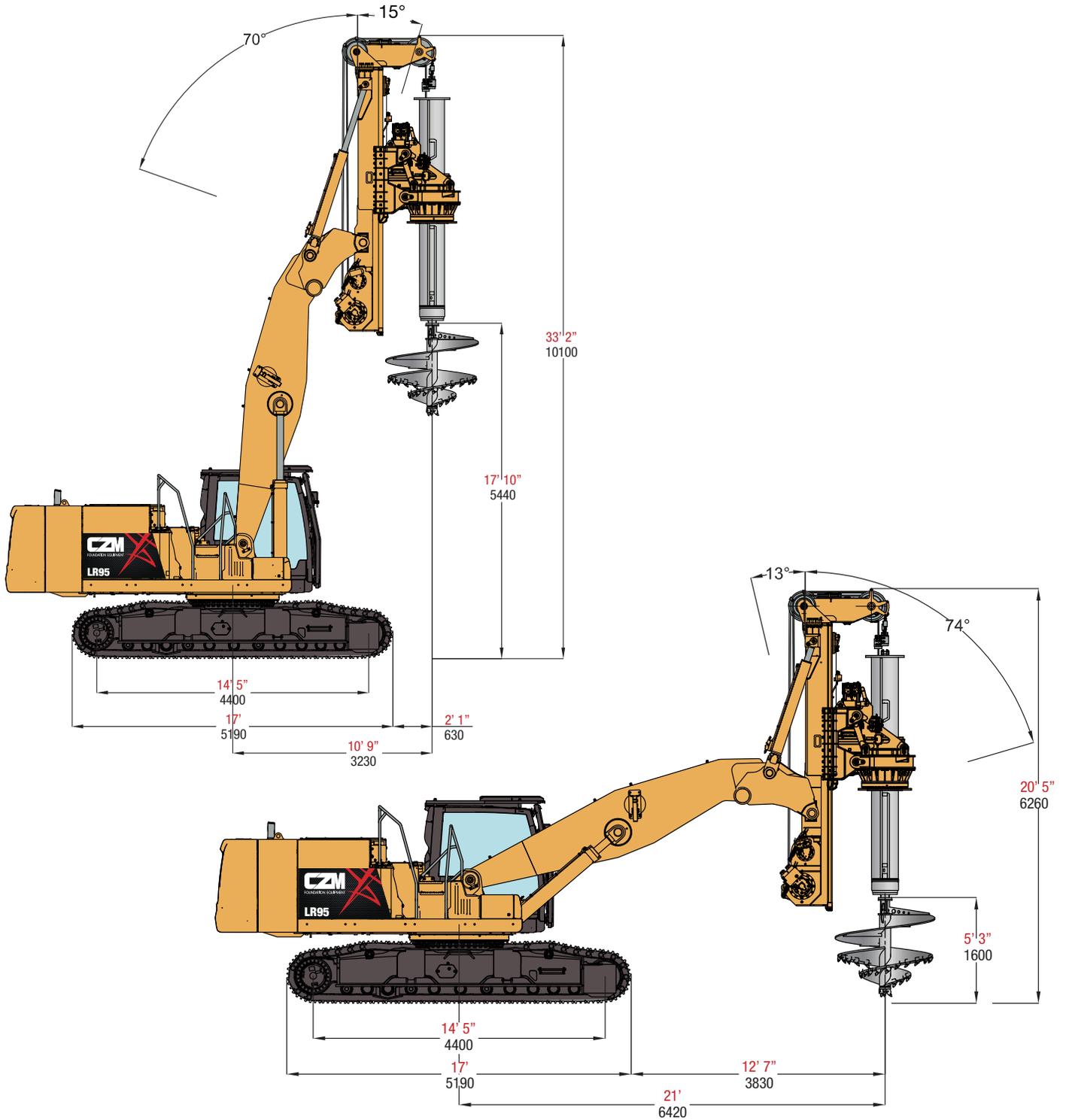
Overall height (boom in)	33 ft 2 in	10,100 mm
Overall height (boom out)	20 ft 5 in	6,260 mm
Operating weight	102,400 lb	46,500 kg

GENERAL DATA (LONG MAST)

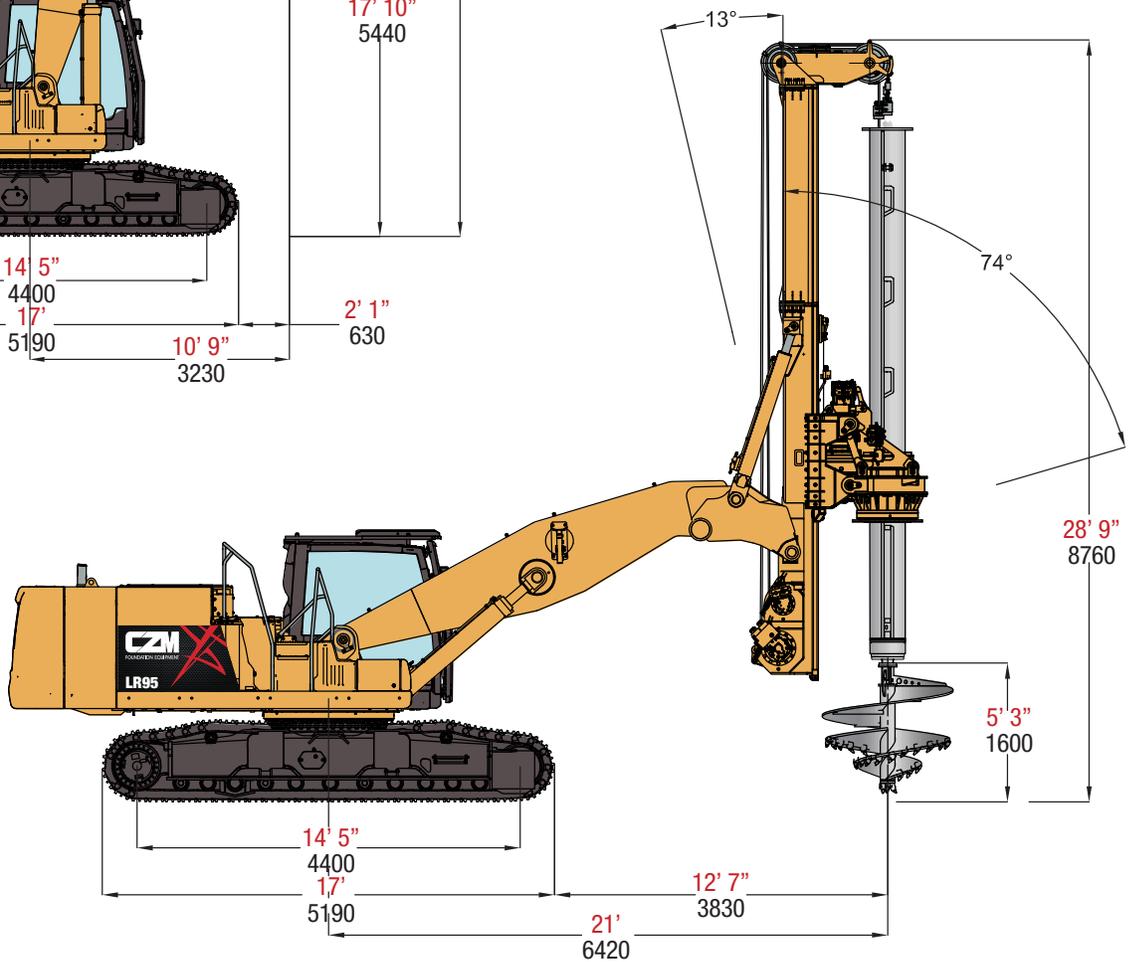
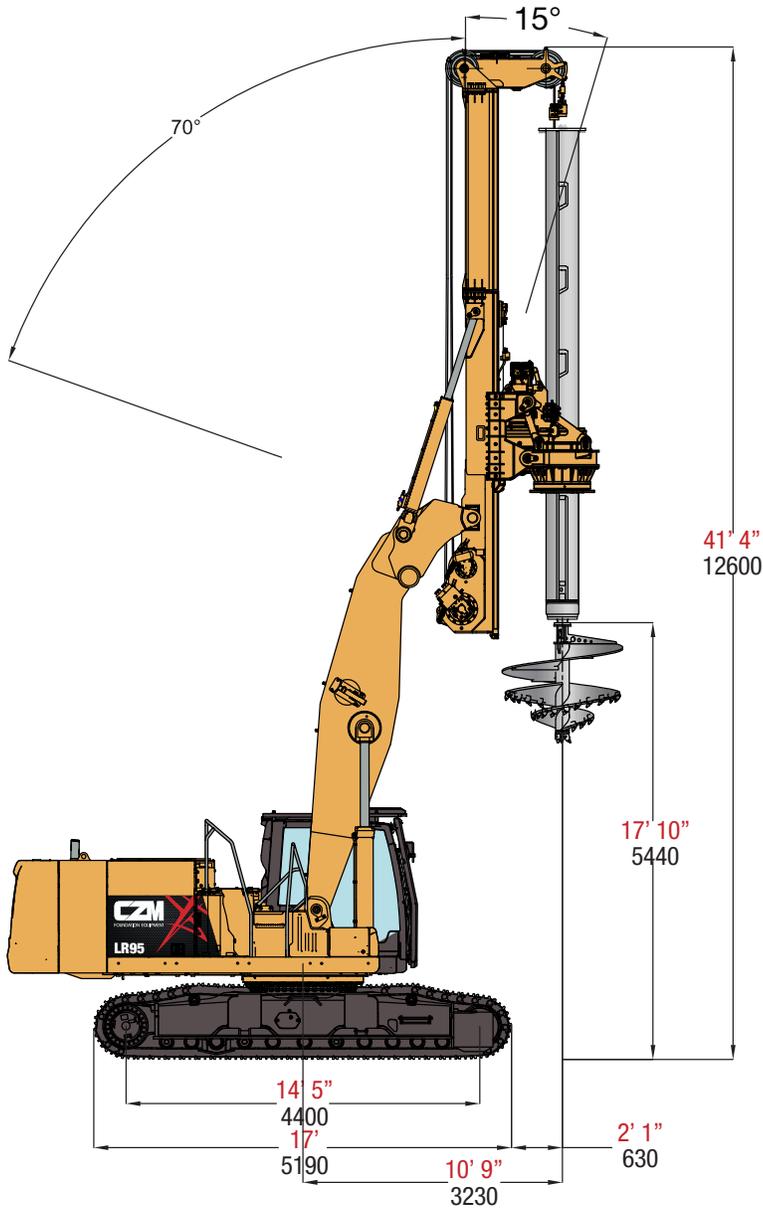
Overall height (boom in)	41 ft 4 in	12,600 mm
Overall height (boom out)	28 ft 9 in	8,760 mm
Operating weight	103,000 lb	46,700 kg



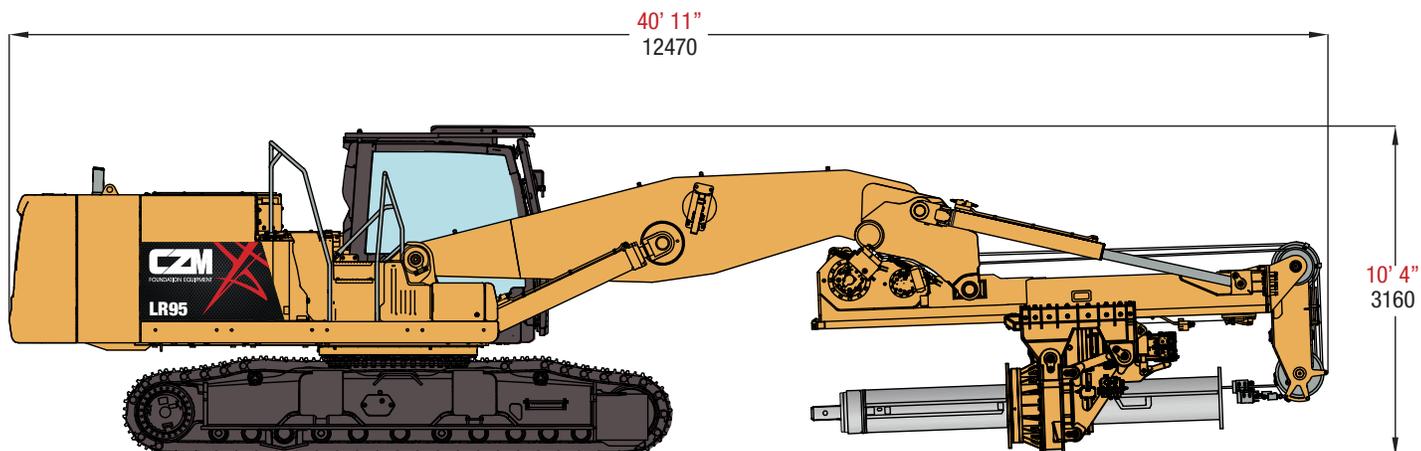
GENERAL DIMENSIONS SHORT MAST



GENERAL DIMENSIONS LONG MAST



TRANSPORT POSITION GENERAL DIMENSIONS



KELLY BAR OPTIONS FOR LR95

	NUMBER OF ELEMENTS	DEPTH - DPT	CLOSED LENGTH	WEIGHT
4/53 Interlock	4	53' / 16m	17'2" / 5.2m	6,400lbs / 2,900kg
5/55 Interlock	5	55' / 16.8m	15'2" / 4.6m	6,800lbs / 3,100kg
4/80 Interlock	4	80' / 24m	23'11" / 7.3m	9,600lbs / 4,300kg
5/55 Friction	5	55' / 16.8m	15'2" / 4.6m	6,800lbs / 3,100kg
5/70 Friction	5	70' / 21m	18'2" / 5.5m	8,600lbs / 3,900kg
5/100 Friction	5	100' / 30.5m	24'2" / 4.6m	12,200lbs / 5,500kg

Before using a 5-element Kelly bar, the rotary torque must be reduced by a CZM Technician.

LR95
Mounted on
Cat[®] 330





FOUNDATION EQUIPMENT

THE COMPANY

CZM is headquartered in Savannah, Georgia, USA. For over 40 years, we have specialized in manufacturing foundation equipment. We design and customize models for many different drilling applications including Drill shafts, CFA/cased CFA, Micropile and anchoring, driven pile and hydraulic hammers and soil improvements. We are a Caterpillar OEM (Original Equipment Manufacturer).

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